

Purchase Order Receipt Listing

Tuesday March 21 2017 10:00:28 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO35549 Receipt Dates from 3/17/2017 to 3/17/2017 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies

Tom Tomas

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:



ACIER OUELLETTE INC.

955, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales

Copy CO00019300

Customer N° CLJ0001056
Date 2017/03/09
Delivery date 2017/03/16

Billed to
DART AEROSPACE LTD
1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

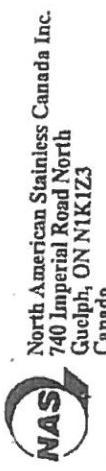
Page 1

Product Description	Weight	Qty	U/M	Internal Use Only							
				CMD	EXP	B/O	IN	I	S	C	OUT
1 SHEET SS 11G SS304-2B (4 X 8) FESS-11G483042B 3402 1 X 4' X 8' HEAT: 233Y	168.00	32.00	PI2_\$CLB	1.00							
2 SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 1 X 4' X 8' HEAT: 2344	84.00	32.00	PI2_\$CLB	1.00							
3 ROUND 4130 CF NORM 3/8 (12) R4130-38N-12 NS00002702 9-82 2 X 12' R/L HEAT: 18692		1.00	UN_\$UN	1.00							
4 ALU SHEET .040 (18G) 6061-T6 (4 X 8) FEAL-040486061 3125 2 X 4' X 8' HEAT: 69280/01/00	36.03	64.00	PI2	2.00							
5 ALU SHEET .081 (12G) 6061-T6 (4 X 8) FEAL-081486061 3199 2 X 4' X 8' HEAT: RA27997 AC00003940 - * TH * - 13/03/2017	73.02	64.00	PI2_\$CLB	2.00							

Next Page...

3419

FESS-1664836422



Certificate: 251537 2
Customer: 007035 016

METALLURGICAL TEST REPORT

P.O. 3538
4747J
6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

ACIER OUELLETTE INC P.O. - AC3538 S.O. - 388337

Your Order: 786660

NAS Order: DS 0010889 10

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED, DNS 30400
ASTM A240/15B, A480/15, A666/15; ASME SA240/15, SA666/15
CHEM CRDX ON FOLLOWING ASTM: A276/16, A479/16, A484/15, A312/16
CHEM ONLY ON FOLLOWING ASME: SA312/13, SA479/13
AMS 5513J XARK; MIL-S-5059D AMEND3 (X CROWN MEAS)
NAME: KROL175/ISO 15156-3:2009 A
MATERIAL: SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

DAS
48 1703/27

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1: RoHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
Steel Making Process: EAF, AOD, & Conc. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Nat'l is DFARs Compliant

Date: 1/04/2017 Page: 1
Steel: 304
Finish: 2B

Corrosion: ASTM A262/15 A;180Bend-OK

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length-----	Mark	Pieces	Commodity Code
03234A C	03234A C	.0600	48.0000	17,810	COIL			8	1 74264052

CHEMICAL ANALYSIS CM(Country of Mill) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

BEAT	CH	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
234A	UB	.0542	18.0165	.4115	1.7655	.3225	.0660	.0180	.0300	.0010

SI %

.2765

MECHANICAL PROPERTIES

Product Id#	Coil #	UTS KSI	20C KSI	20C %2in	Hard RB	Tarnish Hard
03234A C	03234A C	F T	100.45	51.72	47.99	89.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

Kris Lark
1/04/2017

(V.M. 1454)

CERTIFICATE OF TEST

CERTIFICAT D'ESAI

Page 01 of 02

Certification Date
15-MAR-2017

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

AC00003939
PART NUMBER/NUMÉRO DE PIÈCE

507780

Invoice Number
T364281

SOLD TO: ACIER OUELLETTE INC. SHIP TO: ACIER OUELLETTE INC.
VENDU À: DIVISION SALABERRY DE VALLEYFIELD DIVISION SALABERRY DE VALLEYFIELD
935, BOUL. DU HAVRE 935, BOUL. DU HAVRE
SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIELD QC J6S

Description: 4130 CF NORM AQ BAR AMS 6348
3/8 RD X 12" RL Line Total: 23 LB
HEAT: 186921 ITEM: 507780

Specifications:

MIL S 6758 B 95* 9-89
AMS 2301 K 10 AMS 6348 D 13
AMS 6370 N 11 *NOT2 23/06/95
ASTM A108 13 ASTM A304 11 ASTM A322 13
ASTM A751 14 SATM A331 00 ASTM A29/A29M 15
MIC 2016 1 12 EN 10204 3.1 04 ASTM A255 10
ASTM E45 13 ASTM E10 15 ASTM E384 99
ASTM E112 13 ASTM E381 06

CHEMICAL ANALYSIS

C	MN	SI	P	S	CR	NI	MO
0.29	0.46	0.25	0.014	0.003	0.85	0.22	0.164
CU	AL						
0.21	0.003						

RCPT: R132055

COUNTRY OF ORIGIN : SPAIN

MECHANICAL PROPERTIES

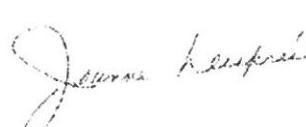
DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED IN AREA	HARDNESS BHN
					214

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport renoue les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport renoue les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST

CERTIFICAT D'ESAIS

Page 02 of 02

Certification Date
15-MAR-2017

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT
AC00003939

Invoice Number
T364281

PART NUMBER/NUMÉRO DE PIÈCE
507780

SOLD TO:	ACIER OUELLETTE INC.	SHIP TO	ACIER OUELLETTE INC.
VENDU À:	DIVISION SALABERRY DE VALLEYFIELD	EXPÉDIÉ À:	DIVISION SALABERRY DE VALLEYFIELD
	935, BOUL. DU HAVRE		935, BOUL. DU HAVRE
	SALABERRY-DE- VALLEYFIELD QC J6S 5L1		SALABERRY-DE- VALLEYFIELD QC J6S 5L1

Description:	4130 CF NORM AQ BAR	AMS 6348												
3/8 RD X 12' R/L			Line Total: 23 LB											
HEAT: 186921	ITEM: 507780													
END-QUENCH HARDENABILITY (JOMINY - RC) IN														
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
50	49	49	46	43	40	36	33	31	31	30	29	28	28	27
16	18	20	22	24	26	28	30	32						
26	26	25	25	24	24	24	23	23						

GRAIN SIZE : 7 -

STRAND CAST VACUUM DEGASSSED
MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL
ULTRASONIC: YES
DECARB: OK
MACRO: OK
MICRO1: OK
AMS NO :0000
SEVERITY :0.0
FREQUENCY:0.0

COMMENTS

spec cont: astm a709 2014; mil s 6758 cond. d4
red. ratio 305,9
free from radioactive contamination

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.
The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

AMAG

ROLLING

Abnahmeprüfzeugnis 3.1 (EN 10204)

Inspection certificate - mill certificate

Nr.: 85156223 01 / 2
Rev.: 0

Seite / page: 1 von / of 2
Datum / date: 2015 09 21

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer:	Bestell Nr. / order no.: C 70107 Datum / date: 2015 03 02
Warenempfänger / consignee:	Auftragsbest. Nr. / order confirm no.: 689639 Datum / date: 2015 03 04
	Lieferschein Nr. / delivery note 85156223 Datum / date: 2015 10 30

Produkt / product	Bedingungen / terms
Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim.: [inch]: 0,040x48,00x144,00	Technische Lieferbedingungen / techn. spec.: AMS-GG-A-250/11, 08.1997 ASTM B 209 - 14 AMS 4027N, 07.2008 Cessna CMMP019, Rev. D, 09-07-01 Cessna CMMP025, Rev. V, 2-20-15 Sondervorschrift / special terms:

All-Po. ord.-Item.	Elk/Los/Telllos Lot-No./Part	Guss Nr. cast no.	Werkstoff material	Kelte packno.	Gewicht netto weight net	Stk. pce.
01	69780/01/00	01/0070900/5	6061	6896390010	2409,612 lbs	89
01	69780/01/00	01/0070900/5	6061	6896390011	2409,612 lbs	89
01	69780/01/00	01/0070900/5	6061	6896390018	2411,817 lbs	89

Chemische Zusammensetzung [%] Gewichtanteile) / Chemical composition [%] weight proportion (OES))

Guss Nr. / cast no	Material	Gesamt / Total									
		Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Esch	Overs Total
01/0070900/5	6061	spec. min.	0,40	-	0,15	-	0,80	0,04	-	-	-
		spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05
		actual	0,68	0,47	0,22	0,12	0,87	0,17	0,05	0,03	0,02
											0,03

Zugprüfung LT / tensile test LT

BNr/Los Lot/No.	Zustand temper	Richtung direction	Tests		UTS	YS	A2"		
					[ksi]	[ksi]	[%]		
				spec.min.	42,0	35,0	10		
				spec.max.	-	-	-		
69780/01	T6	LT	8	from	48,9	42,5	12		
69780/01	T6	LT		to	49,6	43,7	13		

Sonstige Prüfungen / other tests

Biegeversuch: OK. / Transverse bend test: OK.

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

AMAG_®

ROLLING

Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85156223 01 / 2

Rev.: 0

Seite / page: 2 von / of 2

Datum / date: 2015 09 21

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Bemerkungen / notes

Die Dimensionstoleranzen entsprechen ANSI XXX /
As standard, dimensional tolerances are to ANSI XXX

Ausgestellt nach Airbus Zulassung Nr. 30272.

Wir bestätigen, dass die gesamte Lieferung unter Einhaltung und soweit oben nicht anders dargelegt aller Forderungen (Spezifikationen, Zeichnungen, Aufträge) hergestellt und geprüft wurde.

Das Qualitätsmanagementsystem erfüllt die Anforderungen der AU/SA/001-3.

Hergestellt, kontrolliert und geprüft nach Hawker Beechcraft HBIFSAS/PART3/0771

Agusta Westland Genehmigung Lieferantennummer V21275

Issued under Airbus Approval No. 30272.

Certified that the whole of the supplies detailed hereon have been manufactured, inspected, tested and unless otherwise stated above conform in all respects to the Specifications, Drawings and Contract.

Order relevant thereto The Quality Management System arrangements in respect of these supplies comply with the requirements of AU/SA/001-3.

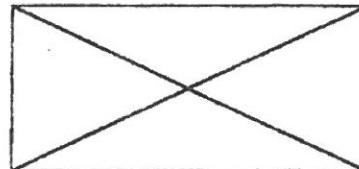
Manufactured, inspected and tested according Hawker Beechcraft HBIFSAS/PART3/0771

Agusta Westland approval supplier code V21275

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Wertsachverständiger / factory specialist	E-Mail / e-mail
Klampfer Josef	josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.



(MM: 1950)

ACIER OUELLETTE DIV. VALLEYFIELD
FEUILLE ALUMINIUM 6061-T6
0810 Nom X 48.000" X 98.000"
PART NO.

PO/Ref AC00003940

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
fournisseur du matériel ou les données résultent

Certificate of Mill Test Results

13 Mar 17
BL VIM-503390-001
Pg 1/1

de l'analyse faite par un laboratoire qualifié.

(Signature)

SIGNÉ PAR: LUCY TRUGILLO

Henan Xindatong Aluminum Industry Co., Ltd.

MILL TEST CERTIFICATE

Name	Lot No.	Size of Goods (Each)	Alloy/ Temper	Chemical Composition (%)							Mechanical Properties			Standard	
				Si	Fe	Cu	Mn	Ni	Zn	Cr	Others	Rate	Total		
6061 T6 ALUMINUM SHEET	RA27997	0.08" x 48" x 14"	6061 T6	0.296	0.495	0.267	0.089	0.592	/	0.0233	0.107	0.05	0.15	Remain	295 11.5 GB/T3880-2012
Z-1601N3046		0.032" x 48" x 96"	3003 H14	0.094	0.572	0.09	0.027	0.004	0.0046	0.031	0.0087	0.05	0.15	Remain	167 18 GB/T3880-2012
Z-1601N3046		0.032" x 48" x 120"	3003 H14	0.086	0.526	0.088	0.032	0.007	0.0052	0.022	0.009	0.05	0.15	Remain	164 23 GB/T3880-2012
Z-1601N3045		0.040" x 48" x 96"	3003 H14	0.09	0.517	0.081	0.007	0.0036	0.0053	0.017	0.0053	0.05	0.15	Remain	152 25 GB/T3880-2012
Z-1601N3044		0.125" x 48" x 120"	3003 H14												

I/C REF: IDLC19487

Description of Goods and/or Services:

COVERING 100 PERCENT OF INVOICE VALUE OF GOODS AND/OR SERVICES DESCRIBED AS:

* 5.42 METRIC TONS 6061 T6 ALUMINUM SHEET
+ 15.39 METRIC TONS 3003 H14 ALUMINUM SHEET
CIF TORONTO PORT

Inspector: Shao Jieguo

Date: Jan. 26, 2016

Henan Xindatong Aluminum Industry Co., Ltd.



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M4130NR0.375
 DATE: 17-04-03

PO / BATCH NO.: M13711C/PO35549

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.375"
 THICKNESS RECEIVED: 0.370"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>MIL S 6758</i>
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>H7#186921</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>9</u>	SIGNED OFF BY: _____
DATE: <u>17-04-03</u> <u>9-89</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304SILEGA
 DATE: 17/03/27

PO / BATCH NO.: PO 35549 / 13710

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 32
 QUANTITY INSPECTED: 32
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .1063
 THICKNESS RECEIVED: .059
 SHEET SIZE ORDERED: 4X8
 SHEET SIZE RECEIVED: 4X8

DESCRIPTION	NCR (Check Y/N)		COMMENTS
	Y	N	
SURFACE DAMAGE	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/>	<input type="radio"/>	
CORROSION	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/>	<input type="radio"/>	304
CORRECT THICKNESS	<input checked="" type="radio"/>	<input type="radio"/>	.059
PHOTO REQUIRED	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/>	<input type="radio"/>	ASTM A240
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/>	<input type="radio"/>	Heat # 234A
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/>	<input type="radio"/>	M304SILEGA
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/>	<input type="radio"/>	M137110
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/>	<input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/>	<input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	
			N/A		

testers located in the Quality Office

QC 18 INSPECTION	AS	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>48</u> <u>0.80</u>		SIGNED OFF BY: _____
DATE: <u>17/03/27</u>		DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304S11GA
 DATE: 17/03/30

PO / BATCH NO.: PO 35549 / 13710

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 32
 QUANTITY INSPECTED: 32
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .125
 THICKNESS RECEIVED: .116
 SHEET SIZE ORDERED: 9x8
 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	ASTM A240
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	.116
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	304
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	Heat # 2334
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	M304S11GA
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	M137110
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY:	<u>48</u> <u>389</u>	SIGNED OFF BY:	
DATE:	<u>17/03/30</u>	DATE:	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35549**

Purchase Order Date 3/9/2017

PO Print Date 3/21/2017

Page Number 1 of 3

Order From : VC-CAM002
ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304S11GA	304/316 0.125 Sheet	3/21/2017 Yes 3/21/2017	32.00 sf			\$12.23	\$391.36
2	M304S16GA	304/316 Sheet .063	3/21/2017 Yes 3/21/2017	32.00 sf			\$3.25	\$104.14

PURCHASE MATERIAL: AISI 304/316 SS SHEET

ANNEALED

SPECIFICATION: MIL-S-5059

OR AMS 5513 (304)

OR AMS-5524 (316)

ORASTMA240

OR-ASME SA240

DAS

48

9-89

Line Total: \$391.36

PURCHASE MATERIAL: AISI 304/316 SS SHEET

ANNEALED

SPECIFICATION: MIL-S-5059

OR AMS 5513 (304)

OR AMS-5524 (316)

ORASTMA240

OR ASME SA240

cL17103121

PO Instructions: sou0020710

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35549**

Purchase Order Date 3/9/2017
PO Print Date 3/9/2017

Page Number 2 of 3

Order From : VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

					Line Total:	
3	M4130NR0.375 ✓	4130 steel RD bar .375" ✓	3/15/2017 Yes 3/15/2017	12.00 f ✓	\$17.92	\$215.00

MATERIAL: AS PER AISI 4130N ROUND BAR PER
MIL-S-6758 OR AMS 6348/6370/6528

					Line Total:	
4	M6061T6S.040 ✓	6061-T6 .040 Sheet ✓	3/15/2017 Yes 3/15/2017	64.00 sf ✓ B/D	\$7.20	\$460.80

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

					Line Total:	
5	M6061T6S.080 ✓	6061-T6 .080 Sheet ✓	3/15/2017 Yes 3/15/2017	64.00 sf ✓ B/D SPLIT-03-21.	\$5.15	\$329.30

MATERIAL: 6061-T6/T62 ALUMINUN SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

PO Instructions: sou0020710

Note:



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Page Number 3 of 3

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Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

			Line Total:	
6	71401-45	procurement quayality clauses	3/15/2017	1.00 \$329.30

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

3/15/2017

SOH-B-21
Line Total: \$0.00

PO Total: \$1,604.74

PO Instructions: sou0020710

CL

IN

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dart aerospace.com for further explanation.

Change Nbr: 1

Change Date: 3/9/2017